

# Industrial communication solutions for Windows

## XIZUMFA3 Driver Manual

*Izumi FA-3S/FA2-5M Communication Protocol Driver*

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## XIZUMFA3 technical specifications

### General information

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XIZUMFA3 driver allows you to connect to the IDEC IZUMI Corp. FA-3S/FA2-5M Series equipment, on a network or point to point connection.

### Command list

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#### Read Inputs

**Description of this command:**

Reads the inputs (X) in byte mode (Analog Input) or bit mode (Digital Input).

**Methods used to run this command:**

Analog Input / Digital Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

1

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-637).

#### Read Outputs

**Description of this command:**

Reads the outputs (Y) in byte mode (Analog Input) or bit mode (Digital Input).

**Methods used to run this command:**

Analog Input / Digital Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

2

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-637).

#### Read Internal Relays

**Description of this command:**

Reads the internal relays (M) in byte mode (Analog Input) or bit mode (Digital Input).

**Methods used to run this command:**

Analog Input / Digital Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

3

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-2557).

#### Read Timer Preset Values

**Description of this command:**

Reads the timer preset values (T) in byte mode.

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**Methods used to run this command:**

Analog Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

4

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-255).

## Read Counter Preset Values

**Description of this command:**

Reads the counter preset values (C) in byte mode.

**Methods used to run this command:**

Analog Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

5

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-255).

## Read Shift Registers

**Description of this command:**

Reads the shift registers (R) in byte mode (Analog Input) or bit mode (Digital Input).

**Methods used to run this command:**

Analog Input / Digital Input

**Number of points accepted by this command:**

1-243

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

6

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-243).

## Read Data Registers

**Description of this command:**

Reads the data registers (D) in byte mode (Analog Input).

**Methods used to run this command:**

Analog Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

7

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-2989).

## Read 10mSec Timer

**Description of this command:**

Reads the 10mSec timers (H) in byte mode (Analog Input).

**Methods used to run this command:**

Analog Input

**Number of points accepted by this command:**

1-79

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**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

8

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-79).

## Read Timer Current Value

**Description of this command:**

Reads the timer current values (A) in byte mode (Analog Input).

**Methods used to run this command:**

Analog Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

9

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-255).

## Read Counter Current Value

**Description of this command:**

Reads the counter current values (B) in byte mode (Analog Input).

**Methods used to run this command:**

Analog Input

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

10

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-255).

## Write Inputs

**Description of this command:**

Writes the inputs (X) in byte mode (Analog Output) or bit mode (Digital Output).

**Methods used to run this command:**

Analog Output / Digital Output

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

11

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-637).

## Write Outputs

**Description of this command:**

Writes the outputs (Y) in byte mode (Analog Output) or bit mode (Digital Output).

**Methods used to run this command:**

Analog Output / Digital Output

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

12

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## Meaning of the DriverP2 parameter:

Indicates the memory address of the selected element (0-637).

## Write Internal Relays

### Description of this command:

Writes the internal relays (M) in byte mode (Analog Output) or bit mode (Digital Output).

### Methods used to run this command:

Analog Output / Digital Output

### Number of points accepted by this command:

1-250

### Meaning of the DriverP0 parameter:

Controller number (1-255). Use controller number 0 if the connection is point to point.

### Meaning of the DriverP1 parameter:

13

### Meaning of the DriverP2 parameter:

Indicates the memory address of the selected element (0-2557).

## Write Timer Preset Values

### Description of this command:

Writes the timer preset values (T) in byte mode.

### Methods used to run this command:

Analog Output

### Number of points accepted by this command:

1-250

### Meaning of the DriverP0 parameter:

Controller number (1-255). Use controller number 0 if the connection is point to point.

### Meaning of the DriverP1 parameter:

14

### Meaning of the DriverP2 parameter:

Indicates the memory address of the selected element (0-255).

## Write Counter Preset Values

### Description of this command:

Writes the counter preset values (C) in byte mode.

### Methods used to run this command:

Analog Output

### Number of points accepted by this command:

1-250

### Meaning of the DriverP0 parameter:

Controller number (1-255). Use controller number 0 if the connection is point to point.

### Meaning of the DriverP1 parameter:

15

### Meaning of the DriverP2 parameter:

Indicates the memory address of the selected element (0-255).

## Write Shift Registers

### Description of this command:

Writes the shift registers (R) in byte mode (Analog Output) or bit mode (Digital Output).

### Methods used to run this command:

Analog Output / Digital Output

### Number of points accepted by this command:

1-243

### Meaning of the DriverP0 parameter:

Controller number (1-255). Use controller number 0 if the connection is point to point.

### Meaning of the DriverP1 parameter:

16

### Meaning of the DriverP2 parameter:

Indicates the memory address of the selected element (0-243).

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## Write Data Registers

**Description of this command:**

Writes the data registers (D) in byte mode (Analog Output).

**Methods used to run this command:**

Analog Output

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

17

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-2989).

## Write 10mSec Timer

**Description of this command:**

Writes the 10mSec timers (H) in byte mode (Analog Output).

**Methods used to run this command:**

Analog Output

**Number of points accepted by this command:**

1-79

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

18

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-79).

## Write Timer Current Value

**Description of this command:**

Writes the timer current values (A) in byte mode (Analog Output).

**Methods used to run this command:**

Analog Output

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

19

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-255).

## Write Counter Current Value

**Description of this command:**

Writes the counter current values (B) in byte mode (Analog Output).

**Methods used to run this command:**

Analog Output

**Number of points accepted by this command:**

1-250

**Meaning of the DriverP0 parameter:**

Controller number (1-255). Use controller number 0 if the connection is point to point.

**Meaning of the DriverP1 parameter:**

20

**Meaning of the DriverP2 parameter:**

Indicates the memory address of the selected element (0-255).

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## Error messages

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The following list shows the possible error messages that can be returned by the driver during a failed communication in the 'Status' property.

[1005] DRIVER (Internal): Invalid driver stage  
[1300] PROTOCOL (Timeout): No answer  
[1429] PROTOCOL (Format): Unknown response  
[1433] PROTOCOL (Format): Validation error in device response  
[2201] CONFIG (NumValues): Too many values (max=243)  
[2203] CONFIG (NumValues): Too many values (max=250)  
[2234] CONFIG (NumValues): Too many values (max=79)  
[3008] CONFIG (P0): Invalid device address (0=1:1, 1-255=1:N)  
[3508] CONFIG (P1): Invalid command  
[4001] CONFIG (P2): Invalid address  
[4002] CONFIG (P2): Invalid address (0-243)  
[4003] CONFIG (P2): Invalid address (0-255)  
[4004] CONFIG (P2): Invalid address (0-2557)  
[4005] CONFIG (P2): Invalid address (0-2989)  
[4006] CONFIG (P2): Invalid address (0-637)  
[4008] CONFIG (P2): Invalid address (0-79)  
[8142] CONFIG (Remote): Force buffer full  
[8180] CONFIG (Remote): Incorrect address  
[8182] CONFIG (Remote): Incorrect operand  
[8275] CONFIG (Remote): Program transfer writing-Overtime/frame error  
[8276] CONFIG (Remote): Program transfer writing-Read/Write error  
[8277] CONFIG (Remote): Program transfer writing-ROM pack  
[8278] CONFIG (Remote): Program transfer writing-Total CRC error  
[8283] CONFIG (Remote): Protected  
[8288] CONFIG (Remote): Receive command error  
[8289] CONFIG (Remote): Receive data over  
[8294] CONFIG (Remote): Received prohibited  
[8316] CONFIG (Remote): Search not found  
[8347] CONFIG (Remote): Unknown error

## Supported devices

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This driver can communicate with these devices, but is not necessarily limited to this list:

IDEC IZUMI PLC FA-3S/CP-12 Series  
IDEC IZUMI PLC FA-3S/CP-13 Series  
IDEC IZUMI PLC FA2-5M Series

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